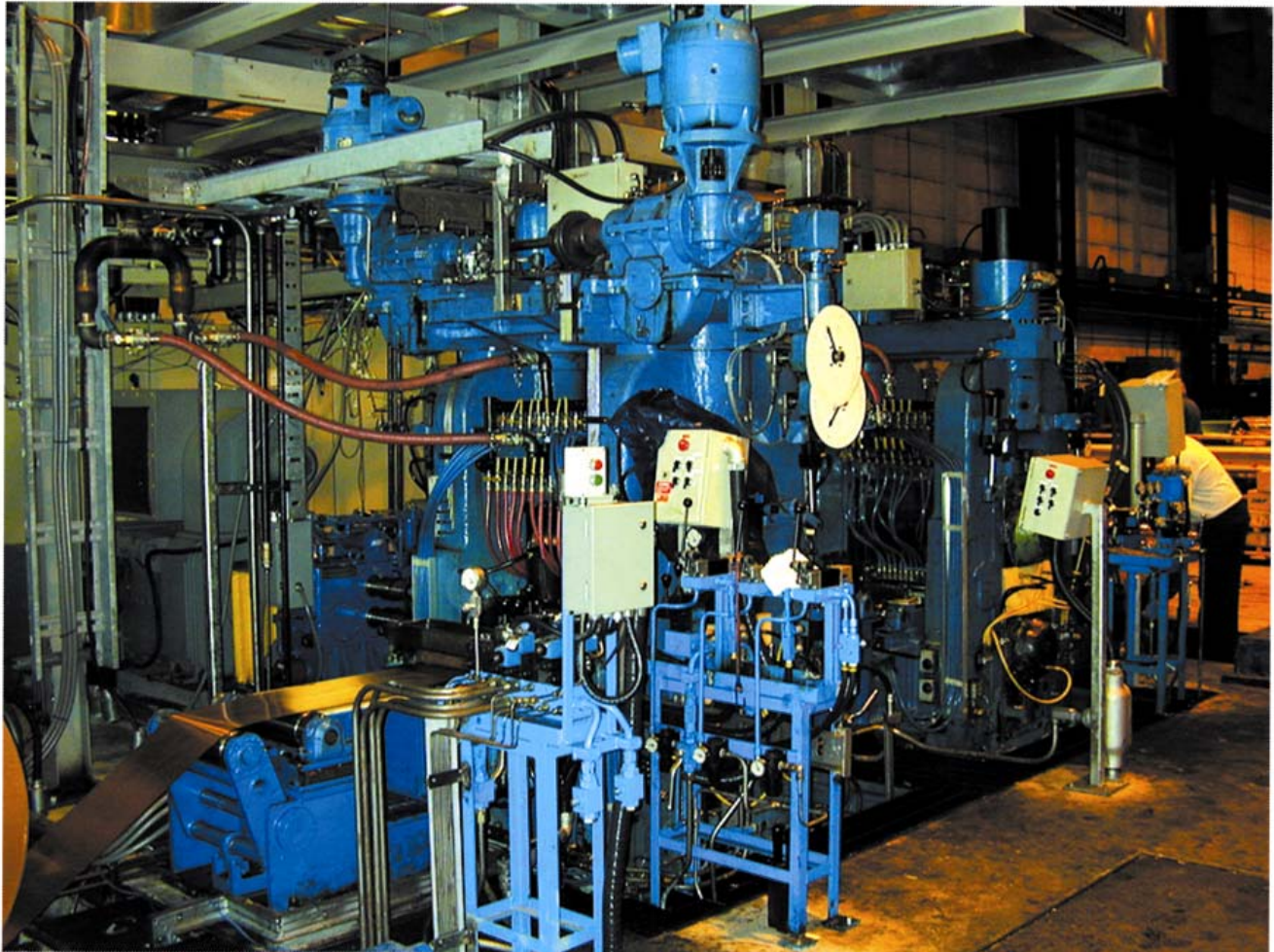


# Two Stand Tandem Cold Mill For Copper Strip-Upgrade



## Mill Specifications

Maximum Rolling Speed:	2000 fpm
Hydraulic Screwdown Force:	320 tons
Work Roll Diameter:	4.25"
Backup Roll Diameter:	15"
Roll Face Width:	18"
Maximum Roll Bending Force:	+/- 6 tons
AGC Control Accuracy:	+/-0.0001"
Tension Setting Range:	50lbs~4000lbs

# Two Stand Tandem Cold Mill For Copper Strip-Upgrade

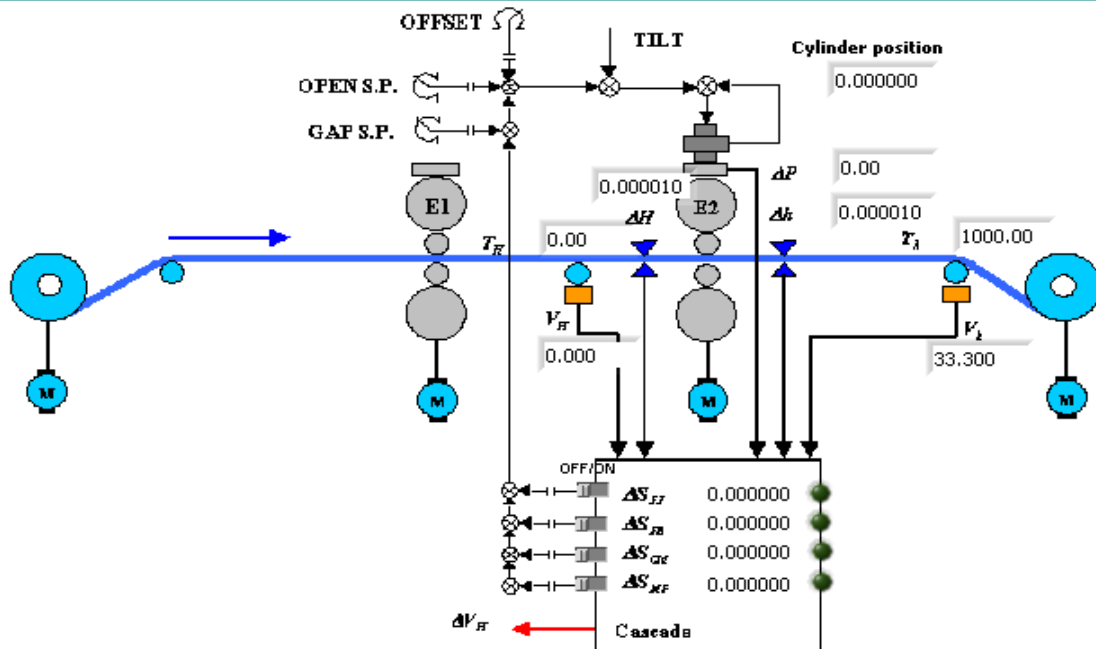


Wolverine  
Ratcliffs Inc.

## Process Overview



QUAD  
ENGINEERING



Main

Calibration

Overview

Trend

SPC

Print

Save

## Product Data

Material Type:

Copper and copper alloy

Incoming Thickness:

0.032"~0.004"

Finished Thickness:

0.0013" min

Strip Width:

14.5"~10"

Coil ID:

20"

Coil OD:

56" max

Coil Weight:

8500lb max



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